



ITEM #	PART #	DESCRIPTION	QTY
	ARS550	1/2" Standard Air Ratchet	
1	31H200023	Motor Housing	1
2	31H200024	Rubber Grip	1
4	31H200005	Trigger	1
6	31P200010	Throttle Valve Plunger	1
7	31P200011	Air Regulator	1
11	31R200270	Spring Pin	1
12	31P200012	Air Regulator	1
32	31R200275	Washer	1
33	31G200026	Pinion Gear	1
34	31G200027	Ring Gear	1
35	31R200276	Washer	1
36	31H200025	Coupling Nut	1
38	31D200057	Crank shaft	1
39	31D200058	Drive Bushing	1
40	31D200059	Ratchet Yoke	1
41	31Y200075	Ratchet Housing Cover	1
43	31R200277	Thrust Washer	1
51	31R200282	Wave Washer	1
52	31R200287	Thrust Washer	1
53	31R200288	Retaining Ring	1
55	31R200299	Ball Bearing	1
56	31R200283	Spacer	1
57	31R200284	Bushing	1
58	31R200285	Ball Bearing	1
59	31G200028	Planet Gear	1
60	31G200029	Work Spindle	1
42	31Y100001	REVERSE KNOB	1
42-1	PRE-ASSEMBLED	REVERSE KNOB	1
37	PRE-ASSEMBLED	GREASE FITTING	1
45	31D100028	RATCHET ANVIL ASSEMBLY	1
45-1	PRE-ASSEMBLED	REVERSE KNOB	1
45-2	PRE-ASSEMBLED	GREASE FITTING	1
45-3	PRE-ASSEMBLED		

ITEM #	PART #	DESCRIPTION	QTY
54	31H200026	RATCHET HOUSING	1
54-1	PRE-ASSEMBLED	RATCHET HOUSING	1
37	PRE-ASSEMBLED	GREASE FITTING	1
62	31K100107	1/2" RATCHET ANVIL KIT	
45	31D100028	Ratchet Anvil Assembly	1
43	31R200277	Thrust Washer	1
44	31R200286	Pin	2
48	31R200280	Ratchet Spring	2
49	31R200281	Ratchet Lock Pin	2
50	31D200061	Ratchet Pawl	2
51	31R200282	Wave Washer	1
52	31R200287	Thrust Washer	1
53	31R200288	Retaining Ring	1
63	31K100109	INLET FOR ARS	
5	31P200000	Air Inlet	1
10	31R200269	O-Ring	1
31	31R200257	O-Ring	1
46	31R200256	Spring Pin	2
47	31P200013	Air Inlet Connector	1
64	31K100111	MOTOR FOR ARS	
23	31R200272	Ball Bearing	1
24	31R200273	Ball Bearing	1
25	31R200274	Spring Pin	3
26	31M200057	Rear End Plate	1
27	31M200058	Cylinder	1
28	31M200059	Front End Plate	1
29	31M200060	Rotor	1
30	31M200061	Rotor Blade	4
	31K100113	TUNE-UP KIT	1
8	31R200267	O-Ring	3
9	31R200268	O-Ring	1
13	31R200263	O-Ring	1
14	31R200271	Spring	1
15	31R200106	O-Ring	1
16	31R200169	O-Ring	1

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11	31R200270	Spring Pin	1
12	31P200012	Air Regulator	1
32	31R200275	Washer	1
33	31G200026	Pinion Gear	1
34	31G200027	Ring Gear	1
35	31R200276	Washer	1
36	31H200025	Coupling Nut	1
38	31D200057	Crank shaft	1
39	31D200058	Drive Bushing	1
40	31D200059	Ratchet Yoke	1
41	31Y200075	Ratchet Housing Cover	1
43	31R200277	Thrust Washer	1
51	31R200282	Wave Washer	1
52	31R200287	Thrust Washer	1
53	31R200288	Retaining Ring	1
55	31R200299	Ball Bearing	1
56	31R200283	Spacer	1
57	31R200284	Bushing	1
58	31R200285	Ball Bearing	1
59	31G200028	Planet Gear	1
60	31G200029	Work Spindle	1
42	31Y100001	REVERSE KNOB	1
42-1	PRE-ASSEMBLED	REVERSE KNOB	1
37	PRE-ASSEMBLED	GREASE FITTING	1
45	31D100028	RATCHET ANVIL ASSEMBLY	1
45-1	PRE-ASSEMBLED	REVERSE KNOB	1
45-2	PRE-ASSEMBLED	GREASE FITTING	1
45-3	PRE-ASSEMBLED		

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53	31R200288	Retaining Ring	1
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10	31R200269	O-Ring	1
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9	31R200268	O-Ring	1
13	31R200263	O-Ring	1
14	31R200271	Spring	1
15	31R200106	O-Ring	1
16	31R200169	O-Ring	1